

Fir Bank Garage
Llanfair Caereinion, Welshpool, Powys.
SY21 OBH
Tel: 01938 810298
Mobile: 07831257666



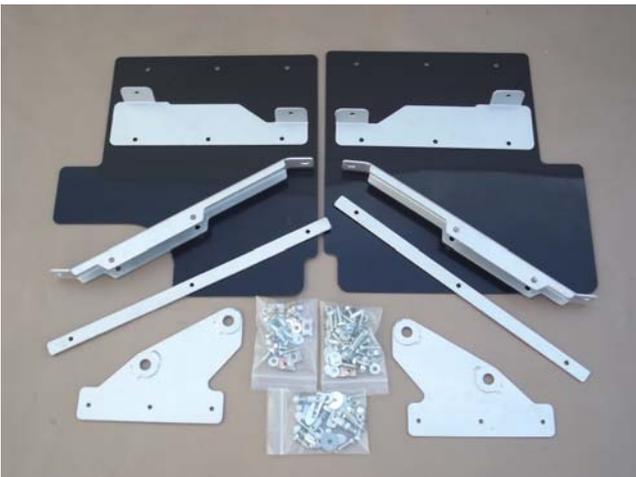
GL103110 110 Rear Mud Shield / Mud Flap Mounting Kit
Stepped Rear Tub TDCI CSW Style, 2007 onwards

GL108110 110 Rear Mud shield / Mud Flap Mounting Kit
Square Rear Tub



GL103110
Stepped Tub

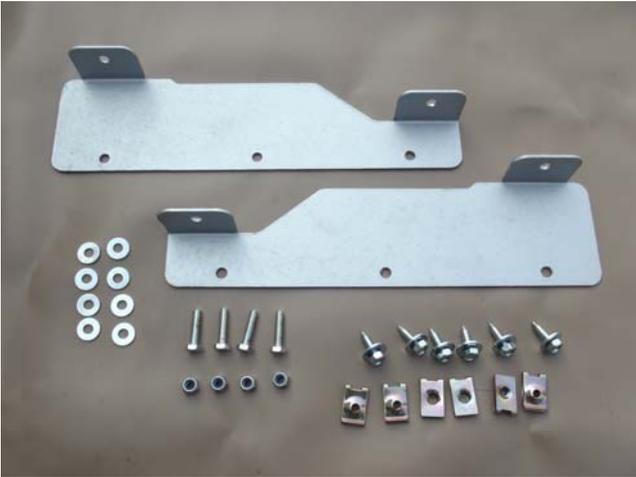
GL108110
Square Tub



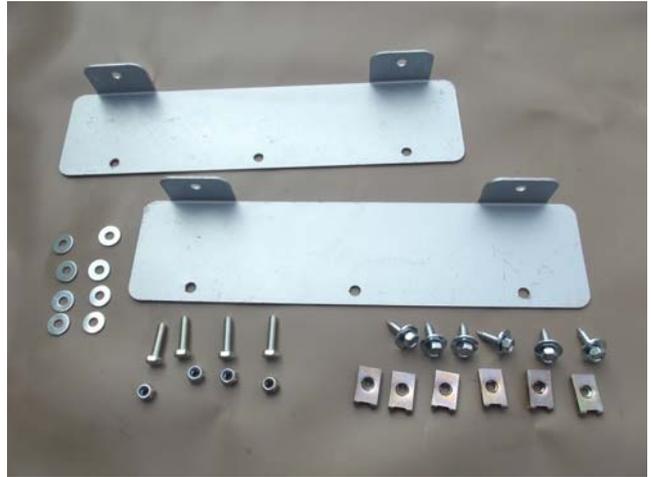
Items in kit **GL103110**
1 GL103 top mounting bracket
1 GLP11RHLH mud shield
1 GL102 body Stay
1 GL107 mud flap bracket

Items in kit **GK108110**
1 GL108 top mount bracket
1 GLP11RHLH mud shield
1 GL102 body stay
1 GL107 mud flap bracket

GL103 Top mounting bracket
Stepped rear tub



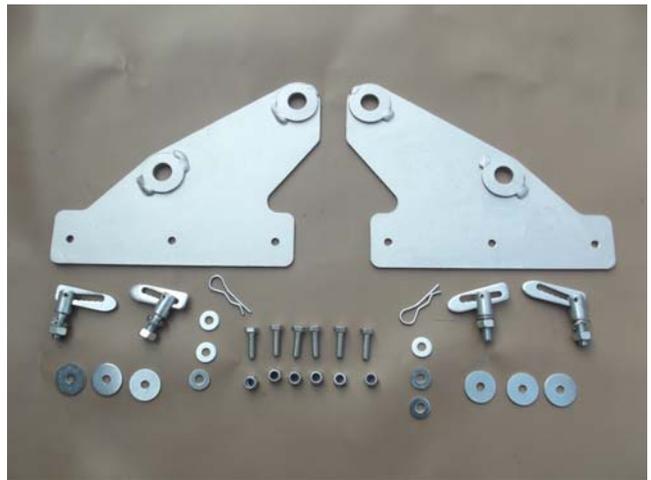
GL108 Top mounting bracket
Square rear tub



GL102 Body stay



GL107 Mud flap bracket



GLP11RHLH Mud shields



Use original mud flaps

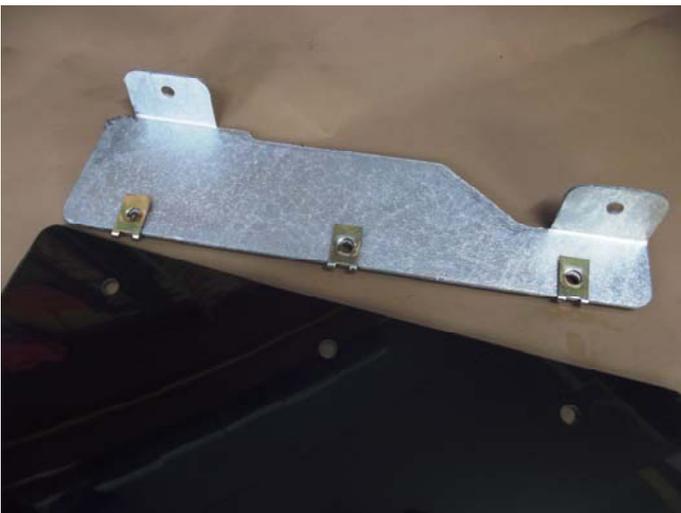




Stepped Rear Tub is 2007 on Puma Td4 that have seats in the very back or a 110 utility that has no bulkhead behind the 2nd row of seats, the step was put in by Land Rover for rear forward facing seats.



Square Rear Tub is all 110s from the beginning and up to 2007, Puma Td4s 2007 on mainly all commercial style ones, like crew cab pickups single cab pickups and 3 door hard top van style all have square rear tubs.



GL103110 110 CSW TDCI 2007 onwards with stepped tub. Fit the 3 U-Clips fasteners as shown.



GL103110 Temporarily fasten the mud shield to the top mounting bracket with the three speed screws as shown, centralise the shield in the tub (make sure it doesn't touch the outer side panel, leave a gap so it doesn't rub the aluminium side panel) Once you are happy with the position (there is no exact position for this) mark and drill the two holes with a 6.5mm drill bit. Make sure there is nothing above where you are drilling the holes. Once drilled this can be bolted in place using the M6x25mm bolts, nylock nuts and washers. Before you bolt it up I would put plenty of grease between the two surfaces where they touch to stop any corrosion starting.



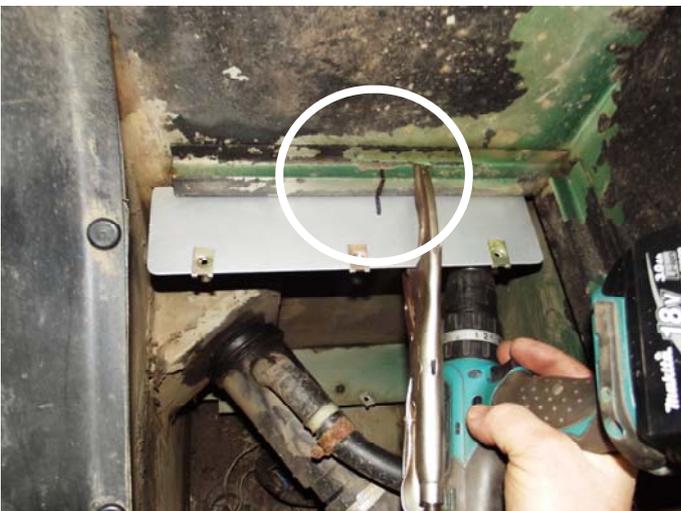
GL108110 Square Tub Mount. Fit the 3 U-Clips fasteners as shown.



GL108110 Temporally fasten the mud shield to the top mounting bracket with the three speed screws as shown. Centralise the shield in the tub (make sure it doesn't touch the outer side panel, leave a gap so it doesn't rub the aluminium side panel) Once you are happy with the position mark a line on the bracket and the tub as circled and remove the mud shield.



You may need to remove the original body stay before you can drill the two holes for the top mount (do not fit the new body stay as yet)



GL108110 You can now clamp the top bracket in place with the marks you made earlier realigned and drill the two holes with a 6.5mm drill bit. Make sure there is nothing above where you are drilling the holes. Once drilled this can be bolted in place using the M6x25mm bolts, nyloc nuts and washers. Before you bolt it up I would put plenty of grease between the two surfaces where they touch to stop any corrosion starting.



The side panel strengthener needs to be fitted next, make sure it is clean where the steel plate is to be fitted.



Two holes will align but you may need to drill the third hole as shown. You may find the lower edge has corroded where the original holes were, you will have to drill extra holes to secure the side panel strengthener, you would normally use just three bolts each side but extra have been supplied if you need to use them. Bolts used, M6x25mm / nylock nuts / two washers per bolt.



Extra holes have been drilled in this one as the lower edge had corroded. we have supplied an extra three per side incase you need them. Before you bolt the steel plate in place smear plenty of grease between the two surfaces to help stop any more corrosion.



The body stay may now be fitted using M6x25mm bolts, nuts and two washers per bolt.



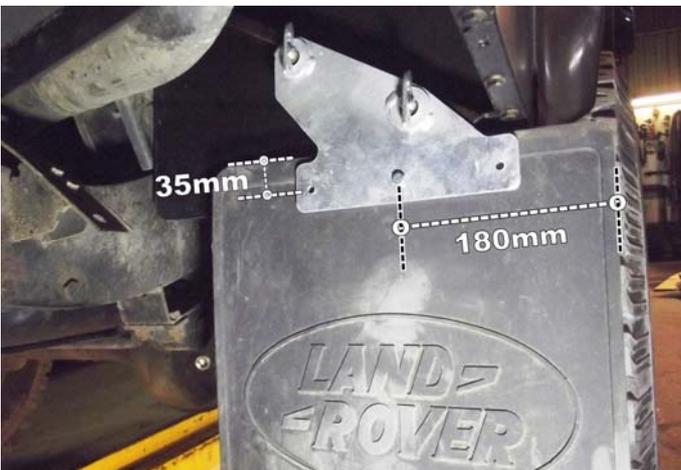
Now fit the mud shield in place. Mark out the two holes to be drilled, make sure the mud shield doesn't rub the side panel, leave a slight gap. Remove the shield and drill the two holes (circled) with an 8mm drill bit.



Fit two U-clips to the body stay and now the mud shield can be fully fitted in place with five speed screws. Now fit two ant-lose pins for the removable mud flap bracket.



The top must be cut off both mud flaps as shown.



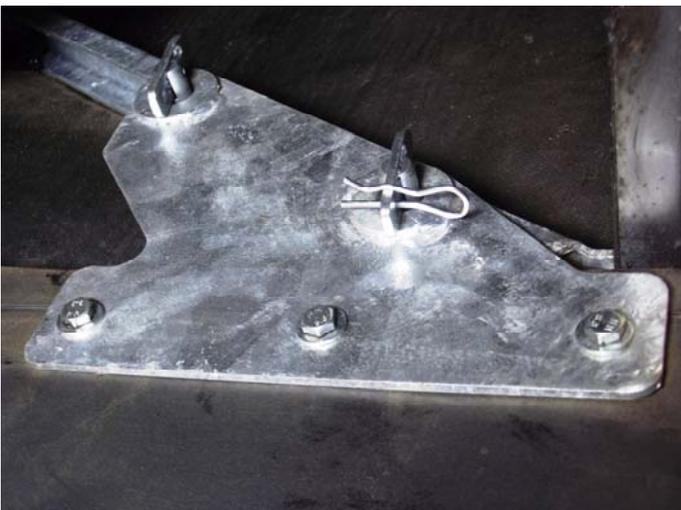
Drill one 6.5mm hole in the mud flap to the measurements shown. Bolt the mud flap to the centre hole on the bracket using M6x20mm bolts, ny-lock nuts and washers. The large one inch washers go on to the mud flap side. Now you can make sure the mud flap hangs square to the body and wheels. Drill the two remaining outer holes and fit the bolts. *The measurements I have put are a guide you can drill the mud flap wherever you require.*



On the exhaust side you may have to cut the mud flap around the exhaust.



Mud flap shown fitted and cut around exhaust silencer.



Once all is fitted fit the R-clips to the anti-loose pins just incase they jump up, use one per side.

NOTE

If you are unsure of any of the fitting then please don't hesitate to contact us for further advise.

A PDF version of these instructions with colour pictures is available to download off our website www.gwynlewis4x4.co.uk